

## 尚茂電子材料股份有限公司

**ShineMore Technology Materials Co., Ltd.** 

Website: http://www.shinemore.com.tw

ANSI: FR-4.1 UL FILE : E199230

*Updated:12/28/2018* 

# SM-560-5 Halogen Free Tg150 Laminate Green Material

(IPC-4101/128)

## **General Specification:**

Thickness		Copper Cladding	Standard Size		
<u>inch</u>	<u>(mm)</u>	<u>oz</u> <u>(μm)</u>	<u>inch</u> (mm)		
0.003	(0.076)	3/8 (12)	37 x 49 ( 941 x 1246)		
to	)	to	41 x 49 (1043 x 1246)		
0.125	(3.175)	12 (420)	43 x 49 (1094 x 1246)		

## **Characteristics:**

- SM-560-5 is a middle Tg halogen free product of filled multifunctional epoxy system with high thermal reliability
- It's suitable for building HDI (including Any Layer, or ELIC design) PCB
- Woven E-Glass
- Both HTE and RTF Copper Foils are available

#### **Features:**

- Halogen free FR-4.1 materials fully compliant with RoHS/REACH regulations
- Designed for normal PCB manufacturing processes
- Excellent dimensional stability and thickness uniformity
- Superior thermal and chemical resistance
- Excellent electrical and mechanical properties
- Lower CTE provides excellent through hole reliability
- Superior CAF-Resistance and reliability

## **Applications:**

- Computer & Peripheral
- Communications
- Telecom
- Consumer Electronics
- Instrumentation
- Industry PC/ Medical
- OA Equipment/ Printer etc



Test Items			Units Metric (English)	Test Condition	IPC Spec.	Typical Value	Test Method (IPC-TM-650)
Į.	Dielectric Constant	1GHz	_	C-24/23/50	_	4.30	2.5.5.9
	(RC 50%)	5GHz	_		_	4.20	2.5.5.13
	Dissipation Factor	1GHz	_	C-24/23/50	_	0.010	2.5.5.9
	(RC 50%)	5GHz	_		_	0.014	2.5.5.13
	Volume Resistivity		MΩ -cm	C-96/35/90	> 10 <sup>6</sup>	> 10 <sup>11</sup>	2.5.17.1
	Surface Resistivity		ΜΩ	C-96/35/90	> 104	> 10 <sup>10</sup>	2.5.17.1
Physical	Flexural Strength		N/mm <sup>2</sup>	Length direction Cross direction	>415 >345	>450 >375	2.4.4
	Moisture absorption		%	E-24/50+D-24/23	< 0.80	< 0.1	2.6.2.1
	Peel strength (1oz)		N/mm (lb/in)	As Received	1.05 (6.0)	1.40 (8.0)	2.4.8
Thermal	Glass Transition Temp		°C	DSC	>150	>150	2.4.25
	Z-Axis alpha 1		ppm/°C	Before Tg	< 60	< 45	2.4.24
	Z-Axis alpha 2		ppm/°C	After Tg	< 300	< 250	2.4.24
	Z-Axis CTE		%	Expansion (50~260°C)	< 3.5	< 3.0	2.4.24
	X/Y-Axis CTE		ppm/°C	Before Tg	_	12/15	2.4.24
	Time to Delaminate		min	TMA (Unclad, 288°C)	> 5	>60	2.4.24.1
	Decomposition Temp.		°C	TGA (5% wt loss)	>325	>370	2.4.24.6
	Thermal stress		sec	288°C Solder dipping	> 10	>180	2.4.13.1
	Flame Resistance		_	A&E-24/125	V-0	V-0	UL94

X Specification Sheet: IPC-4101/128

## **Ordering Information**:

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#### **NOTE:**

- 1. Typical Property values are for information purposes only.
- 2. Any sale of these products will be governed by the terms and conditions of the agreement under which they are sold.